## LCA® N66-33GF

## Polyamide 66

UniPlas, Inc.

## Message:

LCA® N66-33GF is a Polyamide 66 (Nylon 66) material filled with 33% glass fiber. It is available in North America for injection molding. Important attributes of LCA® N66-33GF are: Heat Stabilizer Lubricated

General Information			
Filler / Reinforcement	Glass Fiber,33% Filler by Weight		
Additive	Heat Stabilizer		
	Lubricant		
Features	Heat Stabilized		
	Lubricated		
Appearance	Black		
	Natural Color		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.40	g/cm³	ASTM D792
Ash Content	30 to 34	%	ASTM D5630
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength			ASTM D638
Yield	131	MPa	
Break	128	MPa	
Tensile Elongation (Break)	2.7	%	ASTM D638
Flexural Modulus	7580	MPa	ASTM D790
Flexural Strength (Yield)	186	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact	53	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Melting Temperature	255	°C	ASTM D789

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## Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

