

STAR-THERM® WG A-2 HT

Polyamide 66

EPIC Polymers

Message:

STAR-THERM® WG A-2 HT is a Polyamide 66 (Nylon 66) product. It is available in Europe.

General Information			
Forms	Pellets		
Physical	Nominal Value	Unit	Test Method
Density	1.46	g/cm³	ISO 1183
Molding Shrinkage - Flow	0.25	%	ISO 294-4
Water Absorption (Equilibrium, 23°C, 50% RH)	1.0	%	ISO 62
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus (23°C)	12200	MPa	ISO 527-2
Tensile Stress (Yield, 23°C)	145	MPa	ISO 527-2
Tensile Strain (Break, 23°C)	2.0	%	ISO 527-2
Flexural Modulus (23°C)	12000	MPa	ISO 178
Flexural Stress (23°C)	190	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	12	kJ/m²	ISO 179
Charpy Unnotched Impact Strength (23°C)	45	kJ/m²	ISO 179
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, Unannealed	255	°C	ISO 75-2/B
1.8 MPa, Unannealed	253	°C	ISO 75-2/A
Thermal Conductivity	4.0	W/m/K	ISO 22007
Extrusion	Nominal Value	Unit	
Cylinder Zone 1 Temp.	270 to 300	°C	
Cylinder Zone 2 Temp.	270 to 300	°C	
Cylinder Zone 3 Temp.	285 to 310	°C	
Cylinder Zone 4 Temp.	285 to 320	°C	

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