# LNP™ THERMOCOMP™ MF008S compound

### Polypropylene

**SABIC Innovative Plastics** 

#### Message:

LNP THERMOCOMP\* MF008S is a compound based on Polypropylene resin containing 40% Glass Fiber. Added features of this material include: Chemically Coupled, Heat Stabilized. Also known as: LNP\* THERMOCOMP\* Compound MFX-1008 HS

Product reorder name: MF008S

General Information				
UL YellowCard	E121562-101283897			
Filler / Reinforcement	Glass Fiber,40% Filler by Weight			
Additive	Heat Stabilizer			
Features	Chemically Coupled			
	Heat Stabilized			
Processing Method	Injection Molding			
Physical	Nominal Value	Unit	Test Method	
Density	1.22	g/cm <sup>3</sup>	ASTM D792	
Molding Shrinkage			ASTM D955	
Flow : 24 hr	0.30	%		
Across Flow : 24 hr	1.0	%		
Mechanical	Nominal Value	Unit	Test Method	
Tensile Strength (Break)	86.2	MPa	ASTM D638	
Tensile Elongation (Break)	3.0	%	ASTM D638	
Flexural Modulus	7450	MPa	ASTM D790	
Flexural Strength	138	MPa	ASTM D790	
Impact	Nominal Value	Unit	Test Method	
Notched Izod Impact (23°C)	85	J/m	ASTM D256	
Unnotched Izod Impact (23°C)	590	J/m	ASTM D4812	
Thermal	Nominal Value	Unit	Test Method	
Deflection Temperature Under Load (1.8				
MPa, Unannealed, 3.20 mm)	142	°C	ASTM D648	
Injection	Nominal Value	Unit		
Drying Temperature	82.2	°C		
Drying Time	4.0	hr		
Rear Temperature	193 to 204	°C		
Middle Temperature	216 to 227	°C		
Front Temperature	238 to 249	°C		
Processing (Melt) Temp	227 to 249	°C		
Mold Temperature	32.2 to 48.9	°C		

Back Pressure	0.172 to 0.344	MPa
Screw Speed	30 to 60	rpm

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#### Recommended distributors for this material

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