

ULTEM™ foam XP060

Polyether Imide

SABIC Innovative Plastics

Message:

ULTEM foam is a polyetherimide based thermoplastic foam with excellent flame, smoke and toxicity performance. The material combines a high strength to weight ratio with low moisture absorption. The foam also possesses excellent dielectric properties. ULTEM foam is targeted at applications where structural fire performance, radar transparency, or extreme hot or cold environments are required. ULTEM foam is thermoformable and compatible with phenolic pre-pregs. Information on processing or secondary operations is available upon request.

General Information			
Features	Flame Retardant		
	Good Electrical Properties		
	High Heat Resistance		
	High Strength		
	Low Moisture Absorption		
	Low Smoke Emission		
	Low Temperature Resistant		
	Non-Toxic		
Uses	Foam		
Physical	Nominal Value	Unit	Test Method
Density	0.0600	g/cm ³	ASTM D1622
Water Absorption (Equilibrium)	4.0	%	ASTM D272
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus ¹	37.0	MPa	ASTM D638
Tensile Strength ²	1.70	MPa	ASTM D638
Compressive Modulus ³	46.0	MPa	ASTM D1621
Compressive Strength ⁴	0.700	MPa	ASTM D1621
Shear Modulus	14.0	MPa	ASTM C273
Shear Strength	0.800	MPa	ASTM C273
Impact	Nominal Value	Unit	Test Method
Charpy Unnotched Impact Strength	0.70	kJ/m ²	ISO 179
Thermal	Nominal Value	Unit	Test Method
Thermal Conductivity	0.036	W/m/K	ASTM C518
Flammability	Nominal Value	Unit	Test Method
Flame Spread (2.54 cm)	< 25.0		ASTM E84
Insulation Radiant Panel	PASSES		FAR 25.853
OSU Peak Heat Release Rate ⁵	< 65.0	kW/m ²	FAR 25.853
OSU Total Heat Release ⁶	< 65.0	kW · min/m ²	FAR 25.853
Smoke Density	< 10	Ds	FAR 25.853
Smoke Developed (2.54 cm)	< 50.0		ASTM E84

Smoke Toxicity		Internal Method
OEM ABD	PASSES	
OEM BSS	PASSES	
Vertical Burn - 60 second	PASSES	FAR 25.853
NOTE		
1.	In plane	
2.	In plane	
3.	Perpendicular to plane	
4.	Perpendicular to plane	
5.	5 minute test	
6.	2 minute test	

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