InnoPlus HD3355F

High Density Polyethylene

PTT Global Chemical Public Company Limited

Message:

InnoPlus HD3355F is produced by slurry process, a technology licensed by Mitsui. This grade has well balance property of optical property, mechanical property and processability. The special characteristic of this grade consists of low gel content, stiffness and packing property. This grade is suitable for high quality film, produced by co-extrusion process.

Good Processability Good Stiffness Low Gel Opticals Film Laminates Packaging Tubing FDA 21 CFR 177.1520 Forms Pellets Processing Method Coextrusion Physical Nominal Value Unit Test Method Density 0 951 Nominal Value Unit Test Method Density Nominal Value Unit Test Method Test Method Durometer Hardness (Shore D) 62 ASTM D1236 Mechanical Nominal Value Unit Test Method Durometer Hardness (Shore D) 63 Mechanical Nominal Value Unit Test Method Testile Elongation (Break) ASTM D240 Mechanical Nominal Value Unit Test Method Testile Elongation (Break) ASTM D240 Mechanical Tensile Elongation (Break) ASTM D238 Break ASTM D240 Mechanical Durometer Hardness ASTM D240 Mechanical Tensile Elongation (Break) ASTM D240 Unit Test Method Testile Elongation (Break) ASTM D240 Unit Test Method Testile Elongation (Break) ASTM D256 Terminal Nominal Value Unit Test Method Unit Test Method Vicat Softening Temperature Unit Test Method Vicat Softening Temperature ASTM D252 ASTM D352 ASTM D352 ASTM D352 ASTM D3525 ASTM D3525 ASTM D3525 ASTM D3525	General Information			
Good Stiffness Low Gel Opticals	Features	Food Contact Acceptable		
Low Gel Opticals Uses Film Laminates Packaging Tubing FDA 21 CFR 177.1520 Forms Pellets Processing Method Coextrusion Physical Density 0,951		Good Processability		
Uses Film Laminates Packaging Tubing FDA 21 CFR 177.1520 Agency Ratings FDA 21 CFR 177.1520 Forms Pellets Frocessing Method Coextrusion Physical Nominal Value Unit Test Method Duronter Hardness (Shore D) 62		Good Stiffness		
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MechanicalNominal ValueUnitTest MethodTensile StrengthASTM D638Yield23.5MPaBreak36.3MPaTensile Elongation (Break)> 1000%ASTM D638Apparent Bending Modulus735MPaASTM D747ImpactNominal ValueUnitTest MethodNotched Izod Impact 1140J/mASTM D256ThermalNominal ValueUnitTest MethodVicat Softening Temperature122°CASTM D1525 2Melting Temperature131°CASTM D3418	Hardness	Nominal Value	Unit	Test Method
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Apparent Bending Modulus 735 MPa ASTM D747 Impact Nominal Value Unit Test Method Notched Izod Impact 140 Nominal Value Unit Test Method Unit Test Method Unit Test Method C Thermal Vicat Softening Temperature 122 °C ASTM D1525 ASTM D3418	Break	36.3	MPa	
ImpactNominal ValueUnitTest MethodNotched Izod Impact 1140J/mASTM D256ThermalNominal ValueUnitTest MethodVicat Softening Temperature122°CASTM D1525 2Melting Temperature131°CASTM D3418	Tensile Elongation (Break)	> 1000	%	ASTM D638
Notched Izod Impact ¹ 140 J/m ASTM D256 Thermal Nominal Value Unit Test Method Vicat Softening Temperature 122 °C ASTM D1525 ² Melting Temperature 131 °C ASTM D3418	Apparent Bending Modulus	735	MPa	ASTM D747
Thermal Nominal Value Unit Test Method Vicat Softening Temperature 122 °C ASTM D1525 ² Melting Temperature 131 °C ASTM D3418	Impact	Nominal Value	Unit	Test Method
Vicat Softening Temperature 122 °C ASTM D1525 ² Melting Temperature 131 °C ASTM D3418	Notched Izod Impact ¹	140	J/m	ASTM D256
Melting Temperature 131 °C ASTM D3418	Thermal	Nominal Value	Unit	Test Method
<u> </u>	Vicat Softening Temperature	122	°C	ASTM D1525 ²
Extrusion Nominal Value Unit	Melting Temperature	131	°C	ASTM D3418
	Extrusion	Nominal Value	Unit	

Cylinder Zone 1 Temp.	170 to 190	°C		
Cylinder Zone 2 Temp.	170 to 190	°C		
Cylinder Zone 3 Temp.	170 to 190	°C		
Cylinder Zone 4 Temp.	170 to 190	°C		
Cylinder Zone 5 Temp.	170 to 190	°C		
Die Temperature	190 to 200	°C		
NOTE				
1.	Complete break			
2.	Rate A (50°C/h), Loading 1	Rate A (50°C/h), Loading 1 (10 N)		

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Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533 Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

