

STERLENE™ BMV206C

Thermoplastic Polyolefin Elastomer

R&P; (Pte.) Ltd.

Message:

STERLENE™ BMV206C is a polyolefin injection molding compound designed for automotive exterior painted application. This product has good MFR, stiffness and high impact strength.

General Information			
Features	Good Flow		
	Good Impact Resistance		
	Good Stiffness		
Uses	Automotive Applications		
	Automotive Exterior Parts		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density	1.04	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) ¹ (230°C/2.16 kg)	20	g/10 min	ISO 1133
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus (23°C)	1760	MPa	ISO 527-2/50
Tensile Stress (Yield, 23°C)	15.0	MPa	ISO 527-2/50
Tensile Strain			ISO 527-2/50
Yield, 23°C	4.1	%	
Break, 23°C	30	%	
Flexural Modulus ² (23°C)	1520	MPa	ISO 178
Flexural Stress ³ (23°C)	22.0	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact Strength (23°C, Partial Break)	43	kJ/m ²	ISO 180/A
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (1.8 MPa, Unannealed)	51.0	°C	ISO 75-2/Af
Injection	Nominal Value	Unit	
Drying Time	2.0	hr	
Processing (Melt) Temp	190 to 240	°C	
Mold Temperature	25.0 to 60.0	°C	
NOTE			
1.	Procedure B		
2.	2.0 mm/min		

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

