Yuyao PBT 3066G30

Polybutylene Terephthalate

Yuyao Tenglong Plastics Co., Ltd.

Message:

Yuyao PBT 3066G30 is a Polybutylene Terephthalate (PBT) product filled with 30% glass fiber. It can be processed by injection molding and is available in Asia Pacific. Applications of Yuyao PBT 3066G30 include electrical/electronic applications, automotive and engineering/industrial parts.

Characteristics include:

Flame Rated

Flame Retardant

Creep Resistant

Fatigue Resistant

Good Dimensional Stability

General Information					
Filler / Reinforcement	Glass Fiber,30% Filler by Weight				
Additive	Flame Retardant				
Features	Electrically Insulating				
	Fatigue Resistant				
	Flame Retardant				
	Good Creep Resistance				
	Good Dimensional Stability				
	Good Impact Resistance				
	Good Processability				
	Halogen Free				
	High Heat Resistance				
Uses	Automotive Under the Hood				
	Connectors				
	Electrical Parts				
	Printed Circuit Boards				
	Valves/Valve Parts				
Processing Method	Injection Molding				
Physical	Nominal Value	Unit	Test Method		
Specific Gravity	1.50	g/cm³	ASTM D792		
Molding Shrinkage - Flow	0.50 to 0.80	%	ASTM D955		
Mechanical	Nominal Value	Unit	Test Method		
Tensile Strength	120	MPa	ASTM D638		
Tensile Elongation (Break)	3.0	%	ASTM D638		
Flexural Modulus	7200	MPa	ASTM D790		
Flexural Strength	170	MPa	ASTM D790		
Impact	Nominal Value	Unit	Test Method		

Notched Izod Impact (Area)	9.00	kJ/m²	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8			
MPa, Unannealed)	210	°C	ASTM D648
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+16	ohms·cm	ASTM D257
Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94
1.60 mm	V-0		
3.20 mm	V-0		
Injection	Nominal Value	Unit	
Drying Temperature	115 to 120	°C	
Drying Time	6.0 to 8.0	hr	
Processing (Melt) Temp	230 to 265	°C	
Mold Temperature	60.0 to 100	°C	
Injection Pressure	70.0 to 100	MPa	

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