Softell TKG 300N 1

Polyolefin

LyondellBasell Industries

Message:

Softell TKG 300N is a UV stabilised, 25 % glassfiber reinforced thermoplastic polyolefin compound for injection moulding. This very low warpage grade has been especially designed for aesthetical automotive interior applications. Softell TKG 300N combines soft touch haptics, a matt surface, a very good sound dampening with a high stiffness and an excellent scratch resistance. The grade is available in colour, pellet form.

| General Information | | | |
|---|----------------------------------|----------|-------------|
| Filler / Reinforcement | Glass Fiber,25% Filler by Weight | | |
| Additive | UV Stabilizer | | |
| Features | Ductile | | |
| | High Impact Resistance | | |
| | Low Gel | | |
| | Low Gloss | | |
| | Low Shrinkage | | |
| | Low Warpage | | |
| | Pleasing Surface Appearance | | |
| | Scratch Resistant | | |
| | Soft | | |
| | Sound Damping | | |
| | | | |
| Appearance | Colors Available | | |
| Forms | Pellets | | |
| Processing Method | Injection Molding | | |
| Physical | Nominal Value | Unit | Test Method |
| Density | 1.09 | g/cm³ | ISO 1183 |
| Melt Mass-Flow Rate (MFR) (230°C/2.16 kg) | 6.0 | g/10 min | ISO 1133 |
| Hardness | Nominal Value | Unit | Test Method |
| Durometer Hardness | | | |
| Shore D | 55 | | ASTM D2240 |
| Shore D | 58 | | ISO 868 |
| Mechanical | Nominal Value | Unit | Test Method |
| Tensile Stress (Break, 23°C) | 36.0 | MPa | ISO 527-2 |
| Flexural Modulus (23°C) | 2500 | MPa | ISO 178 |
| Impact | Nominal Value | Unit | Test Method |
| Notched Izod Impact Strength | | | ISO 180 |
| -30°C | 7.5 | kJ/m² | |
| 23°C | 35 | kJ/m² | |
| Thermal | Nominal Value | Unit | Test Method |

| Heat Deflection Temperature (0.45 MPa, | | | |
|--|-----|----|------------|
| Unannealed) | 125 | °C | ISO 75-2/B |

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