Formolene® LH5204

High Density Polyethylene

Formosa Plastics Corporation, U.S.A.

Message:

Formolene® LH5204 meets all requirements of the U.S. Food and Drug Administration as specified in 21 CFR 177.1520, covering safe use of polyolefin articles intended for direct food contact.

General Information			
Features	Food Contact Acceptable		
Uses	Caps		
	Lids		
	Pails		
Agency Ratings	EC 1907/2006 (REACH)		
	FDA 21 CFR 177.1520		
	Pellets		
Forms			
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density	0.952	g/cm³	ASTM D1505
Melt Mass-Flow Rate (MFR) (190°C/2.16			
kg)	4.0	g/10 min	ASTM D1238
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore D)	68		ASTM D2240
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	26.2	MPa	ASTM D638
Tensile Elongation (Break)	1000	%	ASTM D638
Flexural Modulus	965	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C)	75	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Melting Temperature	131	°C	DSC

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