

LONGLITE® PBT 6015-104X

Polycarbonate + PBT

CCP Group

Message:

PBT/PC 6015-104X is 15% glass fiber reinforced black color injection molding grade.

General Information			
Filler / Reinforcement	Glass Fiber, 15% Filler by Weight		
Appearance	Black		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density	1.36	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (250°C/2.16 kg)	16	g/10 min	ISO 1133
Molding Shrinkage			ISO 294-4
Across Flow	0.50 to 0.90	%	
Flow	0.20 to 0.60	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus (23°C)	5500	MPa	ISO 527-2
Tensile Stress (Break, 23°C)	95.0	MPa	ISO 527-2
Tensile Strain (Break, 23°C)	2.5	%	ISO 527-2
Flexural Modulus (23°C)	4500	MPa	ISO 178
Flexural Stress (23°C)	140	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	7.0	kJ/m ²	ISO 179/1eA
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, Unannealed	170	°C	ISO 75-2/B
1.8 MPa, Unannealed	130	°C	ISO 75-2/A
Melting Temperature	225	°C	ISO 11357-3
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+13	ohms	IEC 60093
Volume Resistivity	1.0E+14	ohms · cm	IEC 60093
Electric Strength (2.00 mm)	24	kV/mm	IEC 60243-1
Flammability	Nominal Value	Unit	Test Method
Flame Rating	HB		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	120 to 140	°C	
Drying Time	4.0	hr	
Processing (Melt) Temp	240 to 270	°C	

Mold Temperature	60.0 to 100	°C
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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

