

RTP 399 X 141379 A

Polycarbonate
RTP Company

Message:
ESD Protection - Permanently Static Dissipative - UV Stabilized

General Information			
Additive	UV stabilizer		
Features	UV Stabilized		
	Electrostatic discharge protection		
	Static conduction		
RoHS Compliance	Contact manufacturer		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.22	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.20 mm)	0.60 - 0.90	%	ASTM D955
Moisture Content	0.020	%	
Static Decay ¹		sec	FTMS 101C 4046.1
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	1720	MPa	ASTM D638
Tensile Strength	49.6	MPa	ASTM D638
Tensile Elongation (Yield)	> 10	%	ASTM D638
Flexural Modulus	1930	MPa	ASTM D790
Flexural Strength	75.8	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.20 mm)	750	J/m	ASTM D256
Unnotched Izod Impact (3.20 mm)	No Break		ASTM D4812
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	< 1.0E+9	ohms	ESD STM11.11
Injection	Nominal Value	Unit	
Drying Temperature	93	°C	
Drying Time	4.0 - 6.0	hr	
Dew Point	-29	°C	
Processing (Melt) Temp	227 - 249	°C	
Mold Temperature	60 - 93	°C	
Injection Pressure	68.9 - 103	MPa	
Injection instructions			
Do not exceed 520 °F (270 °C) melt temperature.Desiccant Type Dryer Required.			
NOTE			

1.

MIL-PRF-81705D, 5kV to 50 V, 12%
RH

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