

OP - Acetal C-Acetal 10MF

Acetal (POM) Copolymer

Oxford Polymers

Message:

OP - Acetal C-Acetal 10MF is an Acetal (POM) Copolymer material. It is available in North America for injection molding.

Important attributes of OP - Acetal C-Acetal 10MF are:

Flame Rated

Copolymer

General Information			
Features	Copolymer		
	General Purpose		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.41	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	10	g/10 min	ASTM D1238
Molding Shrinkage - Flow	0.20 to 0.30	%	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength			ASTM D638
Yield	55.2	MPa	
Break	55.2	MPa	
Tensile Elongation (Break)	13	%	ASTM D638
Flexural Modulus	3100	MPa	ASTM D790
Flexural Strength	68.9	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (4°C)	43	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, Unannealed, 3.18 mm	116	°C	
1.8 MPa, Unannealed, 3.18 mm	107	°C	
Flammability	Nominal Value		Test Method
Flame Rating			UL 94
1.59 mm	HB		
3.18 mm	HB		
Injection	Nominal Value	Unit	
Drying Temperature	121	°C	
Drying Time	3.0 to 4.0	hr	
Drying Time, Maximum	8.0	hr	

Rear Temperature	177 to 199	°C
Middle Temperature	182 to 204	°C
Front Temperature	188 to 210	°C
Processing (Melt) Temp	182 to 218	°C
Mold Temperature	79.4 to 107	°C

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519
Phone: +86 13424755533
Email: sales@su-jiao.com
No. 215, Lianhe North Road, Fengxian District, Shanghai, China

