Geon[™] Vinyl Flexible 90072

Flexible Polyvinyl Chloride

PolyOne Corporation

Message:

Geon[™] Vinyl Flexible 90072 is a Flexible Polyvinyl Chloride product. It can be processed by coextrusion or extrusion and is available in Africa & Middle East, Asia Pacific, Europe, Latin America, or North America. Typical application: Automotive. Primary characteristic: high gloss.

General Information				
Features	High Gloss			
Uses	Automotive Applications			
Appearance	Clear/Transparent			
Forms	Pellets			
Processing Method	Coextrusion			
	Extrusion			
Physical	Nominal Value	Unit	Test Method	
Specific Gravity	1.26	g/cm³	ASTM D792	
Hardness	Nominal Value	Unit	Test Method	
Durometer Hardness (Shore A, 15 sec)	88		ASTM D2240	
Marchantest	NL	11.9	Tast Mathemat	

		Onit	Test Method
Durometer Hardness (Shore A, 15 sec)	88		ASTM D2240
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength ¹ (Break)	19.5	MPa	ASTM D638
Tensile Elongation ² (Break)	260	%	ASTM D638
Tear Resistance ³	87.6	kN/m	ASTM D1004
Thermal	Nominal Value	Unit	Test Method
Brittleness Temperature	-28.0	°C	ASTM D746
Injection	Nominal Value	Unit	
Processing (Melt) Temp	177 to 188	°C	
NOTE			
1.	Type IV, 510 mm/min		
2.	Type IV, 510 mm/min		
3.	Die C, 2 in/min		

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