Vital-Line SHM3905G

Flexible Polyvinyl Chloride

Teknor Apex Asia Pacific PTE. LTD.

Message:

Vital-Line SHM3905G is a flexible polyvinyl chloride material. This product is available in the Asia-Pacific region and is processed by injection molding. The main features of Vital-Line SHM3905G are:

sterilizable

plasticization

The typical application fields of Vital-Line SHM3905G are: medical/health care

General Information				
Features	Non-phthalate plasticizer			
	Radiation disinfection			
Uses	Medical/nursing supplies			
Forms	Particles			
Processing Method	Injection molding			
Physical	Nominal Value	Unit	Test Method	
Specific Gravity	1.22 - 1.26	g/cm³	ASTM D792	
Hardness	Nominal Value	Unit	Test Method	
Durometer Hardness ¹ (Shore A, 10 sec)	84 - 90		ASTM D2240	
Mechanical	Nominal Value	Unit	Test Method	
Tensile Strength ² (Yield)	> 14.7	МРа	ASTM D638	
Tensile Elongation (Break)	320	%	ASTM D638	
Thermal	Nominal Value	Unit	Test Method	
Thermal stability-Oven (190°C)	> 30.0	min	ASTM D2115-92	
Additional Information				

7 taditional information

Typical temperature profile for processing compound is from 145°C to 190°C. The optimum temperatures depend on the type of machine as well as screw design being used to process. Feeding zone: 145° CNozzle zone: 150° C \sim 170°CMelt zone: 160° C \sim 190°CMould temperature: 0° C \sim 50°C

	NOTE		
•	1.	Stand method	
	2.	500 mm/min	

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Recommended distributors for this material

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