

KPOL-HDPE HD K-5.5/954

High Density (HMW) Polyethylene

KPOL Chem Co.

Message:

High Density Polyethylene Extra high molecular weight, hexene copolymer Extrusion-Blow Molding

Characteristics

The KPOL HD K5.5/954, is a high molecular weight high-density polyethylene, copolymer. Suitable for large parts blow molded an L-ring drum. Exhibit an good impact resistance and excellent stress cracking resistance (ESCR).

Applications

L-ring drum and general large parts blow molded, Industrial Tanks and 55-gallon drums.

The KPOL® resin meets the requirements of section 177.1520, paragraph C, from chapter 21 denominated "Olefin Polymers" from the Code of Federal Regulations of the FDA, to be utilized with direct food contact.

General Information			
Additive	Antioxidant		
Features	Antioxidant		
	Copolymer		
	Food Contact Acceptable		
	Good Impact Resistance		
	High Density		
	High ESCR (Stress Crack Resist.)		
Uses	High Molecular Weight		
	Drums		
	Industrial Tanks		
Agency Ratings	Tanks		
	FDA 21 CFR 177.1520(c)		
	Blow Molding		
Processing Method	Extrusion		
Physical	Nominal Value	Unit	Test Method
Density	0.954	g/cm ³	ASTM D1505
Melt Mass-Flow Rate (MFR) (190°C/21.6 kg)	5.5	g/10 min	ASTM D1238
Environmental Stress-Cracking Resistance			
50°C, 1.91 mm, 10% Igepal CO-630	500	hr	ASTM D1693B
50°C, 3.18 mm, 100% Igepal CO-630	> 1000	hr	ASTM D1693A
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore D)	62		ASTM D2240
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	32.0	MPa	ASTM D638
Tensile Elongation (Break)	800	%	ASTM D638

Flexural Modulus - Tangent	1.32	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Tensile Impact Strength	450	kJ/m ²	ASTM D1822
Thermal	Nominal Value	Unit	Test Method
Brittleness Temperature	< -75.0	°C	ASTM D746
Vicat Softening Temperature	127	°C	ASTM D1525
Melting Temperature	140	°C	DSC
Heat Deflection Temperature	74	°C	ASTM D648

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