

TECACOMP® PA66 TC black 4022

Polyamide 66
Ensinger GmbH

Message:

Main features
high thermal conductivity
very good electrical insulation
Target Industries
LED lighting technology
electrical engineering
mechanical engineering
automotive industry

General Information			
Filler / Reinforcement	Ceramic fiber filler		
Features	Heat conduction		
	Insulation		
Uses	LEDs		
	Lighting Applications		
	Application in Automobile Field		
Appearance	Black		
Forms	Particles		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Density	2.25	g/cm ³	
Melt Mass-Flow Rate (MFR) (280°C/10.0 kg)	22	g/10 min	ISO 1133
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	13500	MPa	ISO 527-2/50
Tensile Stress	95.0	MPa	ISO 527-2/50
Tensile Strain (Break)	1.7	%	ISO 527-2/50
Impact	Nominal Value	Unit	Test Method
Charpy Unnotched Impact Strength	25	kJ/m ²	ISO 179/1eU
Thermal	Nominal Value	Unit	Test Method
Glass Transition Temperature	50.0	°C	DIN 53765
Melting Temperature	255	°C	DIN 53765
Thermal Conductivity			DIN EN 821
-- 1	1.8	W/m/K	DIN EN 821
-- 2	2.5	W/m/K	DIN EN 821
Service Temperature			
long term	110	°C	

short term	170	°C	
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	5.7E+12	ohms	DIN EN 61340
Volume Resistivity	5.3E+14	ohms·cm	DIN EN 61340
Injection	Nominal Value	Unit	
Drying Temperature	80	°C	
Drying Time	4.0 - 5.0	hr	
Processing (Melt) Temp	260 - 295	°C	
Mold Temperature	100 - 150	°C	
NOTE			
1.	Through-plane		
2.	In-plane		

The information and data on this page are provided by manufacturers and document providers. SHANGHAI SUSHENG assumes no legal liability. It is strongly recommended to verify all technical data with material suppliers before final material selection. All rights belong to the original authors. If any infringement occurs, please contact us immediately.

Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

