SABIC® LDPE PCG07

Low Density Polyethylene

Saudi Basic Industries Corporation (SABIC)

Message:

SABIC® LDPE grades for healthcare applications are produced under controlled conditions resulting in high product quality, consistency and a high level of purity.

SABIC® LDPE PCG07 is an additive free grade, typically designed for healthcare packaging and can typically be converted by Injection Molding and Cast Film to produce caps and closures and secondary packaging.

Compliance to Regulations

SABIC® LDPE PCG07 complies with the relevant monographs of the European Pharmacopoeia (EP) and the United States Pharmacopoeia (USPVI).

General Information				
Features	Additive Free			
	High Purity			
	Low Density			
Uses	Caps			
	Cast Film			
	Closures			
	Film			
	Medical Packaging			
	Medical/Healthcare Applications			
	Packaging			
Agency Ratings	EP Unspecified Rating			
	USP Class VI			
Processing Method	Cast Film			
	Injection Molding			
Physical	Nominal Value	Unit	Test Method	
Density	0.920	g/cm³	ISO 1183	
Melt Mass-Flow Rate (MFR)			ISO 1133	
190°C/2.16 kg	7.5	g/10 min		
190°C/5.0 kg	25	g/10 min		
Melt Volume-Flow Rate (MVR)			ISO 1133	
190°C/2.16 kg	10.0	cm³/10min		
190°C/5.0 kg	33.0	cm³/10min		
Hardness	Nominal Value	Unit	Test Method	
Shore Hardness (Shore D, Injection Molded)	40		ISO 868	
Mechanical	Nominal Value	Unit	Test Method	
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Tensile Modulus (Injection Molded)	130	MPa	ISO 527-2/1A/50
Tensile Stress			ISO 527-2/1A/50
Yield, Injection Molded	8.00	MPa	
Break, Injection Molded	10.0	MPa	
Tensile Strain (Break, Injection Molded)	120	%	ISO 527-2/1A/50
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact Strength			ISO 180/A
-30°C, Injection Molded	9.0	kJ/m²	
23°C, Injection Molded	45	kJ/m²	
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (0.45 MPa,			
Unannealed)	43.0	°C	ISO 75-2/B
Vicat Softening Temperature	89.0	°C	ISO 306/A
Melting Temperature (DSC)	107	°C	DIN 53765
Enthalpy Change	125	J/g	DIN 53765

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