

Nymax™ GMF 604 40 UV Black 115 1 X 1

Polyamide 6

PolyOne Corporation

Message:

Nymaxm®GMF600 series polymer products are a combination of nylon 6 resin and glass fiber or mineral reinforcement, which can maintain a unique balance between physical properties and component properties. These materials are dedicated to processing in standard thermoplastic processing equipment.

General Information			
Filler / Reinforcement	Glass \mineral, 40% filler by weight		
Additive	heat stabilizer		
	UV stabilizer		
Features	Thermal Stability		
	General		
Uses	Industrial application		
	Architectural application field		
	Application in Automobile Field		
	General		
	Consumer goods application field		
Appearance	Black		
Forms	Particle		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.48	g/cm ³	ASTM D792, ISO 1183
Molding Shrinkage	0.30 - 0.40	%	ASTM D955
Water Absorption			
24 hr, 3.18 mm	0.80	%	ASTM D570
23°C, 24 hr	1.0	%	ISO 62
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus			
--	7580	MPa	ASTM D638
--	7800	MPa	ISO 527-2
Tensile Strength			
Yield ¹	117	MPa	ASTM D638
Yield	100	MPa	ISO 527-2
Fracture ²	103	MPa	ASTM D638
Tensile Elongation			
Fracture ³	2.0 - 3.0	%	ASTM D638

Fracture	3.0	%	ISO 527-2
Flexural Modulus			
--	7240	MPa	ASTM D790
--	7500	MPa	ISO 178
Flexural Strength			
--	172	MPa	ASTM D790
--	180	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact			
23°C, 3.18mm, injection molding	64	J/m	ASTM D256A
--	12	kJ/m ²	ISO 180
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (1.8 MPa, Annealed)	190	°C	ISO 75-2/A
Additional Information			
Molded Test Bars: Dry as Molded			
Injection	Nominal Value	Unit	
Drying Temperature	82.2	°C	
Drying Time	4.0	hr	
Mold Temperature	48.9 - 93.3	°C	
NOTE			
1.	Type 1, 5.1 mm/min		
2.	Type 1, 5.1 mm/min		
3.	Type 1, 5.1 mm/min		

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China



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