# Task® 11

### Polyurethane

Smooth-On, Inc

#### Message:

TASK® 11 urethane casting resin is a semi-rigid plastic (has some flexibility) that is strong and very tough. Originally developed for high impact tooling (drop hammer punch), TASK® 11 also offers good abrasion and chemical resistance and is ideal for a variety of industrial applications.

This product is suitable for some FDA/USDA applications - dry food contact only.

TASK® 11 applications include making abrasion resistant parts, foundry patterns, encapsulation, roller facings, metal bonding and vibration pads. (Formerly C-1509)

General Information				
Features	Bondability			
	Food Contact Acceptable			
	Good Abrasion Resistance			
	Good Chemical Resistance			
	Good Strength			
	Good Toughness			
	Semi Rigid			
Uses	Industrial Applications	Industrial Applications		
Agency Ratings	FDA Food Contact, Unspecified Rating			
	USDA Food Contact, Unspecified Rating			
Appearance	Translucent			
Processing Method	Casting			
	Encapsulating			
Physical	Nominal Value	Unit	Test Method	
Specific Gravity	1.12	g/cm³	ASTM D1475	
Specific Volume	0.892	cm³/g	ASTM D1475	
Mixing Ratio	100A:100B by weight			
Molding Shrinkage - Flow	0.24	%	ASTM D2566	
Hardness	Nominal Value	Unit	Test Method	
Durometer Hardness (Shore D)	60		ASTM D2240	
Mechanical	Nominal Value	Unit	Test Method	
Tensile Strength (Break)	17.2	MPa	ASTM D638	
Thermoset	Nominal Value	Unit	Test Method	
Pot Life (23°C)	20	min	ASTM D2471	
Thermoset Mix Viscosity	2000	сР	ASTM D2393	
Demold Time <sup>1</sup> (23°C)	960	min		
NOTE				

1. Cure Time

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#### Recommended distributors for this material

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