

RTP 283 H

Polyamide 66

RTP Company

Message:

Carbon Fiber

General Information			
Filler / Reinforcement	Carbon fiber reinforced material, 20% filler by weight		
Additive	Impact modifier		
Features	Impact modification		
RoHS Compliance	Contact manufacturer		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.17	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.20 mm)	0.10 - 0.30	%	ASTM D955
Moisture Content	0.20	%	
Primary Additive	20	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	11000	MPa	ASTM D638
Tensile Strength	145	MPa	ASTM D638
Tensile Elongation (Yield)	3.0 - 4.0	%	ASTM D638
Flexural Modulus	9650	MPa	ASTM D790
Flexural Strength	228	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.20 mm)	160	J/m	ASTM D256
Unnotched Izod Impact (3.20 mm)	910	J/m	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	232	°C	ASTM D648
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+4 - 1.0E+6	ohms	ASTM D257
Volume Resistivity	10 - 1.0E+3	ohms · cm	ASTM D257
Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.50 mm, ** Values per RTP Company testing.)	HB		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	79.4	°C	
Drying Time	4.0	hr	
Dew Point	-17.8	°C	
Processing (Melt) Temp	277 - 299	°C	
Mold Temperature	65.6 - 107	°C	

Injection Pressure	68.9 - 124	MPa
Injection instructions		

Desiccant Type Dryer Required.

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

