

# NYLEM® 66 GTF 45

Polyamide 66

EMAS Plastik San.Tic.AS.

## Message:

Polyamide 66, %25 glass fiber/talcum reinforced

| General Information                               |               |                   |             |
|---------------------------------------------------|---------------|-------------------|-------------|
| Filler / Reinforcement                            | Glass\Talc    |                   |             |
| Physical                                          | Nominal Value | Unit              | Test Method |
| Density                                           | 1.20 to 1.25  | g/cm <sup>3</sup> | ISO 1183    |
| Molding Shrinkage                                 | 0.30 to 0.45  | %                 |             |
| Hardness                                          | Nominal Value | Unit              | Test Method |
| Shore Hardness (Shore D)                          | 75 to 80      |                   | ISO 868     |
| Mechanical                                        | Nominal Value | Unit              | Test Method |
| Tensile Modulus                                   | 3500 to 5000  | MPa               | ISO 527-2   |
| Tensile Stress (Yield)                            | 120 to 130    | MPa               | ISO 527-2   |
| Tensile Strain (Break)                            | > 3.0         | %                 | ISO 527-2   |
| Impact                                            | Nominal Value | Unit              | Test Method |
| Notched Izod Impact Strength                      | > 10          | kJ/m <sup>2</sup> | ISO 180/1A  |
| Thermal                                           | Nominal Value | Unit              | Test Method |
| Heat Deflection Temperature (1.8 MPa, Unannealed) | 255           | °C                | ISO 75-2/A  |
| Vicat Softening Temperature                       | 235           | °C                | ISO 306/B   |
| Melting Temperature (DSC)                         | 265           | °C                | ISO 3146    |

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