Rotuba CAB B902 (20% Plasticizer)

Cellulose Acetate Butyrate

Rotuba Extruders, Inc.

Message:

Rotuba CAB B902 (20% Plasticizer) is a cellulose acetate butyrate (CAB) product. It can be processed by injection molding and is available in North America. Rotuba CAB B902 (20% Plasticizer) has applications including optics/lenses, automotive industry, commercial/office supplies, consumer goods and handles.

Features include: environmental protection/green Good dimensional stability Impact resistance good weather resistance

General Information					
Features	Good dimensional stability				
	Updatable resources				
	Low temperature impact resistance				
	Good weather resistance				
	amorphous				
Uses	Handle				
	Optical applications				
	Application in Automobile Field				
	Toys				
	Stationery				
Forms	Particle				
Processing Method	Injection molding				
Physical	Nominal Value	Unit	Test Method		
Specific Gravity	1.17	g/cm³	ASTM D792		
Molding Shrinkage - Flow	0.20 - 0.60	%	ASTM D955		
Water Absorption (24 hr)	1.2	%	ASTM D570		
Mechanical	Nominal Value	Unit	Test Method		
Tensile Strength			ASTM D638		
Yield	16.5	MPa	ASTM D638		
Fracture	26.9	MPa	ASTM D638		
Tensile Elongation (Break)	30	%	ASTM D638		
Flexural Modulus	965	МРа	ASTM D790		
Flexural Strength	25.5	МРа	ASTM D790		
Impact	Nominal Value	Unit	Test Method		
Notched Izod Impact	520	J/m	ASTM D256		
Thermal	Nominal Value	Unit	Test Method		

Deflection Temperature Under Load (1	1.8		
MPa, Unannealed)	57.8	°C	ASTM D648
Vicat Softening Temperature	92.2	°C	ASTM D1525
Injection	Nominal Value	Unit	
Injection Processing (Melt) Temp	Nominal Value 202	Unit °C	

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