

Andur 2-90 AP/Curene® 442

Polyurethane (Polyether, TDI)
Anderson Development Company

Message:

Andur 2-90AP is a polyether (PTMG) based liquid, toluene diisocyanate terminated prepolymer. An elastomer with a hardness of 90 Shore A is obtained when this prepolymer is cured with Curene 442 [4,4'-methylene-bis (orthochloroaniline)]. Elastomers of lower hardness can be obtained by curing Andur 2-90AP with polyols and their combination with Curene 442 and other diamines, or through the use of plasticizers.

General Information			
Forms	Liquid		
Physical	Nominal Value	Unit	Test Method
Density	1.08	g/cm ³	ASTM D1505
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore A)	90		ASTM D2240
Mechanical	Nominal Value	Unit	Test Method
Compressive Strength			ASTM D695
5% strain	0.545	MPa	ASTM D695
10% strain	2.48	MPa	ASTM D695
15% strain	4.41	MPa	ASTM D695
25% strain	6.18	MPa	ASTM D695
Elastomers	Nominal Value	Unit	Test Method
Tensile Stress			ASTM D412
100% strain	7.69	MPa	ASTM D412
300% strain	14.1	MPa	ASTM D412
Tensile Strength (Yield)	44.7	MPa	ASTM D412
Tensile Elongation (Break)	470	%	ASTM D412
Compression Set	30	%	ASTM D395B
Bayshore Resilience	48	%	ASTM D2632
Thermoset	Nominal Value	Unit	
Pot Life	9.0 - 11	min	
Demold Time	25 - 30	min	
Post Cure Time (96°C)	16	hr	
Additional Information			
Durometer Hardness, ASTM D2240, Shore A: 88 to 92Die C Tear, ASTM D1004: 490 pliAverage Split Tear, ASTM D1938: 110 pliStoichiometry Curative Level: 95%Grams Curene 442 per 100 grams Andur 2 to 90 AP: 12.1 to 13.3Mix Temperature: Andur 2-90 AP: 180-212°F Curene 442: 235-250°F			
Injection	Nominal Value	Unit	
Mold Temperature	104 - 113	°C	

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