

Hylon® N1020HL

Polyamide 66

Ravago Manufacturing Americas, LLC

Message:

Nylon 66, 20% Glass Filled

General Information			
UL YellowCard	E157012-224016		
Filler / Reinforcement	Glass Fiber,20% Filler by Weight		
RoHS Compliance	RoHS Compliant		
UL File Number	E157012		
Physical	Nominal Value	Unit	Test Method
Density	1.28	g/cm ³	ISO 1183
Molding Shrinkage - Flow (3.18 mm)	0.30 to 0.50	%	ISO 294-4
Water Absorption (23°C, 24 hr)	1.0	%	ISO 62
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Break)	134	MPa	ISO 527-2
Tensile Strain (Break)	2.5	%	ISO 527-2
Flexural Modulus	6030	MPa	ISO 178
Flexural Stress	193	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact Strength	5.0	kJ/m ²	ISO 180
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (1.8 MPa, Unannealed)	241	°C	ISO 75-2/A
Flammability	Nominal Value		Test Method
Flame Rating (1.50 mm)	HB		UL 94

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