

Alpha PVC GW 3025-VW1 NAT LCF

Polyvinyl Chloride

AlphaGary

Message:

Alpha PVC GW 3025-VW1 NAT LCF is a PVC product. It can be processed by extrusion and is available in North America or Europe. The main features are: flame retardant.

General Information		
Features	Flame retardancy	
RoHS Compliance	Contact manufacturer	
Appearance	Natural color	
Processing Method	Extrusion	
Extrusion	Nominal Value	Unit
Cylinder Zone 1 Temp.	154	°C
Cylinder Zone 2 Temp.	160	°C
Cylinder Zone 3 Temp.	166	°C
Cylinder Zone 4 Temp.	171	°C
Cylinder Zone 5 Temp.	171	°C
Adapter Temperature	171	°C
Melt Temperature	174 - 177	°C
Die Temperature	171	°C
Extrusion instructions		

Screw Design: Standard PVC Metering Screw 3:1 Compression RatioNote: At high screw RPM, it may be necessary to reduce barrel temperaturesAt melt temperatures above 355 degrees F, porosity may occur

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

