

NEALID XG340

Polyamide + Polyolefin

AD majoris

Message:

NEALID XG340 is a glass fibre reinforced polyamide alloy intended for Injection moulding.

APPLICATIONS

NEALID XG340 has been developed especially for very demanding applications in automotive industry and electrical parts.

Products requiring excellent combination between thermal and mechanical properties.

NEALID XG340 is available in both black (NEALID XG340 - 8229) and natural (NEALID XG340) but other colours can be provided on request.

General Information				
Filler / Reinforcement		Glass Fiber		
Features		Recyclable Material		
Uses		Automotive Applications		
		Electrical Parts		
Appearance		Black		
		Colors Available		
		Natural Color		
Forms		Pellets		
Processing Method		Injection Molding		
Physical	Dry	Conditioned	Unit	Test Method
Density	1.31	--	g/cm ³	ISO 1183
Molding Shrinkage	0.40 to 0.70	--	%	
Water Absorption (Equilibrium, 23°C, 50% RH)	1.0	--	%	
Mechanical	Dry	Conditioned	Unit	Test Method
Tensile Modulus	9200	8500	MPa	ISO 527-2
Tensile Stress (Break)	140	120	MPa	ISO 527-2
Tensile Strain (Break)	3.0	5.5	%	ISO 527-2
Flexural Modulus	8300	7600	MPa	ISO 178
Flexural Stress	198	--	MPa	ISO 178
Impact	Dry	Conditioned	Unit	Test Method
Charpy Notched Impact Strength	13	14	kJ/m ²	ISO 179
Charpy Unnotched Impact Strength	41	43	kJ/m ²	ISO 179
Thermal	Dry	Conditioned	Unit	Test Method
Heat Deflection Temperature				
0.45 MPa, Unannealed	201	--	°C	ISO 75-2/B
1.8 MPa, Unannealed	188	--	°C	ISO 75-2/A

Melting Temperature (DSC)	220	--	°C	ISO 3146
CLTE - Flow	2.6E-5	--	cm/cm/°C	ISO 11359-2
Electrical	Dry	Conditioned	Unit	Test Method
Surface Resistivity	1.0E+15	1.0E+15	ohms	DIN 53482
Volume Resistivity	1.0E+15	1.0E+15	ohms·cm	DIN 53482
Comparative Tracking Index (Solution A)	600	--	V	IEC 60112
Flammability	Dry	Conditioned	Unit	Test Method
Flame Rating (1.60 mm)	HB	--		UL 94
Glow Wire Flammability Index (2.00 mm)	650	--	°C	IEC 60695-2-12
Injection	Dry	Unit		
Drying Temperature	90.0		°C	
Drying Time	4.0		hr	
Rear Temperature	245 to 265		°C	
Middle Temperature	250 to 270		°C	
Front Temperature	255 to 275		°C	
Nozzle Temperature	255 to 275		°C	
Mold Temperature	40.0 to 80.0		°C	
Injection Pressure	85.0 to 110		MPa	
Injection Rate	Fast			
Holding Pressure	50.0 to 70.0		MPa	
Screw L/D Ratio	15.0:1.0 to 20.0:1.0			

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