

P84® NT1

Thermoplastic Polyimide
Evonik Industries AG

Message:

Advantages of Polyimide P84®NT

To overcome the above-mentioned limitations, Evonik Fibres GmbH is now offering Polyimide P84®NT in powder or granulate form, which is processable by employing common sinter technologies such as hot compression moulding or direct forming. The high mechanical stability and the impact resistance of P84®NT parts ensure good machinability with standard tools.

Parts made of Polyimide P84®NT are excellent performers in thermally and mechanically stressed applications. This novel material features a high glass transition temperature of 337-364°C and a rigid structure (3705 MPa flexural modulus, 188 MPa strength in a three-point-bending experiment), combined with a high elongation at break of over 11 percent.

General Information			
Features	Good Creep Resistance		
	Good Wear Resistance		
	High Heat Resistance		
	High Impact Resistance		
	High Rigidity		
	High Strength		
	Low Friction		
	Machinable		
Uses	Aerospace Applications		
	Automotive Applications		
	Bearings		
	Bushings		
	Gears		
	Industrial Applications		
	Seals		
	Valves/Valve Parts		
Forms	Granules		
	Powder		
Processing Method	Compression Molding		
	Sintering		
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	3580	MPa	ISO 527-2
Tensile Stress	140	MPa	ISO 527-2
Tensile Strain (Break)	10	%	ISO 527-2
Compressive Modulus	1960	MPa	ISO 604

Compressive Stress	470	MPa	ISO 604
Compressive Strain at Break	58	%	ISO 604
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength	6.0	kJ/m ²	ISO 179/1eA
Charpy Unnotched Impact Strength	40	kJ/m ²	ISO 179/1eU
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, Unannealed	343	°C	ISO 75-2/B
1.8 MPa, Unannealed	319	°C	ISO 75-2/Af
Glass Transition Temperature	337	°C	DSC
Electrical	Nominal Value	Unit	Test Method
Electric Strength ¹	22	kV/mm	IEC 60243-1
NOTE			
1.	AC		

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