

Sindustris PC GN5002RFM

Polycarbonate
Sincerity Australia Pty Ltd.

Message:

Sindustris PC GN5002RFM is a Polycarbonate (PC) material. It is available in Asia Pacific for injection molding.
Important attributes of Sindustris PC GN5002RFM are:
Flame Rated
Flame Retardant
Halogen Free
Typical applications include:
Housings
Electrical/Electronic Applications

General Information			
Additive	Flame Retardant		
Features	Flame Retardant		
	General Purpose		
	Halogen Free		
Uses	Electrical Housing		
	Electrical/Electronic Applications		
	General Purpose		
	Housings		
UL File Number	E306922		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.18	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (250°C/2.16 kg)	9.5	g/10 min	ASTM D1238
Molding Shrinkage - Flow (3.20 mm)	0.40 to 0.60	%	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength ¹ (Yield, 3.20 mm)	54.9	MPa	ASTM D638
Tensile Elongation ² (Break, 3.20 mm)	> 50	%	ASTM D638
Flexural Modulus ³ (3.20 mm)	2350	MPa	ASTM D790
Flexural Strength ⁴ (3.20 mm)	86.3	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C, 3.20 mm)	490	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (0.45 MPa, Unannealed, 6.40 mm)	92.0	°C	ASTM D648
Flammability	Nominal Value	Test Method	
Flame Rating (1.60 mm)	V-0	UL 94	

Injection	Nominal Value	Unit
Drying Temperature	60.0 to 80.0	°C
Drying Time	4.0 to 6.0	hr
Suggested Max Moisture	0.020	%
Rear Temperature	225 to 255	°C
Middle Temperature	230 to 260	°C
Front Temperature	230 to 260	°C
Nozzle Temperature	230 to 250	°C
Processing (Melt) Temp	230 to 260	°C
Mold Temperature	50.0 to 70.0	°C
Screw Speed	40 to 70	rpm

NOTE

- | | |
|----|-----------|
| 1. | 50 mm/min |
| 2. | 50 mm/min |
| 3. | 10 mm/min |
| 4. | 10 mm/min |

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Recommended distributors for this material

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