

Tecodur® PB70 GR15 NL RT

Polybutylene Terephthalate
Eurotec Engineering Plastics

Message:
PBT, 15% glass fiber reinforced, PTFE modified, natural

General Information			
Filler / Reinforcement	Glass Fiber,15% Filler by Weight		
Additive	PTFE Lubricant		
Features	Lubricated		
Agency Ratings	EC 1907/2006 (REACH)		
RoHS Compliance	RoHS Compliant		
Appearance	Natural Color		
Processing Method	Injection Molding		
Resin ID (ISO 1043)	(PBT+PTFE) GF15		
Physical	Nominal Value	Unit	Test Method
Density	1.43	g/cm ³	ISO 1183
Water Absorption (Equilibrium, 23°C, 50% RH)	0.20	%	ISO 62
Moisture Content	< 0.080	%	ISO 15512
Back Pressure	Low		
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus (23°C)	6000	MPa	ISO 527-2
Tensile Stress (Break, 23°C)	100	MPa	ISO 527-2
Tensile Strain (Break, 23°C)	3.0	%	ISO 527-2
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact Strength			ISO 180/1A
-30°C	6.0	kJ/m ²	
23°C	7.0	kJ/m ²	
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, Unannealed	215	°C	ISO 75-2/B
1.8 MPa, Unannealed	190	°C	ISO 75-2/A
Vicat Softening Temperature	210	°C	ISO 306/B
Melting Temperature ¹	225	°C	ISO 11357-3
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+14	ohms	IEC 60093
Volume Resistivity	1.0E+16	ohms · cm	IEC 60093
Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94

0.750 mm	HB	
1.60 mm	HB	
Injection	Nominal Value	Unit
Drying Temperature	120	°C
Drying Time	2.0 to 4.0	hr
Hopper Temperature	50.0 to 70.0	°C
Processing (Melt) Temp	250 to 270	°C
Mold Temperature	60.0 to 100	°C
Injection Rate	Fast	
Holding Pressure	40.0 to 80.0	MPa
NOTE		
1.	10 K/min	

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Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519
 Phone: +86 13424755533
 Email: sales@su-jiao.com
 No. 215, Lianhe North Road, Fengxian District, Shanghai, China



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