Ultramid® B24 NSD 05

Polyamide 6

BASF Corporation

Message:

Ultramid® B24 NSD 05 is a light- and heat stabilized polyamide 6 for the production of semi dull textile fibers. The polymer is especially suitable for high speed spinning.

General Information			
Additive	Titanium dioxide (TiO2)		
	Heat stabilizer (3000 ppm)		
	UV stabilizer		
Features	Oil resistance		
	Thermal Stability		
Uses	Fiber		
Agency Ratings	EC 1907/2006 (REACH)		
RoHS Compliance	RoHS compliance		
Forms	Particle		
Processing Method	Fiber (spinning) extrusion		
Physical	Nominal Value	Unit	Test Method
Density	1.14	g/cm³	ISO 1183
Apparent Density	0.63	g/cm³	ISO 60
Viscosity Number (H2SO4 (Sulphuric Acid))	124 - 129	cm³/g	ISO 307
Thermal	Nominal Value	Unit	Test Method
Melting Temperature (DSC)	220	°C	ISO 3146
Additional Information			

Amino End-groups, BASF Method: 41 to 45 meq/kgColor Number, BASF Method: max. 5 APHADensity, ISO 1183: 1.12 to 1.15 g/cm³Extractables, ISO 6427, chips not ground/16h: 0.6%Moisture Content, ISO 15512: 0.06%Pellet Shape: CylindricalPellet Size: 2 to 2.5 mmSpecific Chip Number: approx. 80/gTitanium Dioxide Pigment Content, ISO 3451-4: 0.28 to 0.32%Relative Viscosity, 1% (m/v) in 96% (m/m) sulfuric acid, ISO 307: 2.4 to 2.46

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