

TEDUR® L 9510-5

Polyphenylene Sulfide
ALBIS PLASTIC GmbH

Message:

TEDUR® L 9510-5 is a Polyphenylene Sulfide (PPS) product filled with 40% glass fiber. It can be processed by injection molding and is available in Asia Pacific, Europe, or North America. Applications of TEDUR® L 9510-5 include engineering/industrial parts and housings. Characteristics include:

- Flame Rated
- REACH Compliant
- RoHS Compliant
- High Flow
- High Stiffness

General Information			
UL YellowCard	E80168-100872484		
Filler / Reinforcement	Glass Fiber,40% Filler by Weight		
Features	High Flow		
	High Stiffness		
Uses	Housings		
	Pump Parts		
Agency Ratings	EC 1907/2006 (REACH)		
RoHS Compliance	RoHS Compliant		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density	1.65	g/cm ³	ISO 1183
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	15000	MPa	ISO 527-2
Tensile Stress (Break)	180	MPa	ISO 527-2
Tensile Strain (Break)	1.5	%	ISO 527-2
Flexural Modulus	14000	MPa	ISO 178
Flexural Stress	260	MPa	ISO 178
Flexural Strain at Flexural Strength	1.9	%	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength	8.0	kJ/m ²	ISO 179/1eA
Charpy Unnotched Impact Strength	35	kJ/m ²	ISO 179/1eU
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (1.8 MPa, Unannealed)	260	°C	ISO 75-2/A
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	> 1.0E+15	ohms	IEC 60093
Comparative Tracking Index	150	V	IEC 60112

Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94
0.750 mm	V-0		
1.50 mm	V-0		
3.00 mm	V-0		
Glow Wire Flammability Index (2.00 mm)	960	°C	IEC 60695-2-12
Injection	Nominal Value	Unit	
Drying Temperature	130 to 140	°C	
Drying Time	2.0 to 4.0	hr	
Processing (Melt) Temp	320 to 340	°C	
Mold Temperature	> 140	°C	

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