# **TECHNO ABS 430**

### Acrylonitrile Butadiene Styrene

Techno Polymer Co, Ltd.

#### Message:

Satisfying the requirement for exterior automobile parts: ductile in collision, soft like Polyolefin or Urethane Better mold-ability and paint-ability than Polyolefin or Urethane

Fewer sink defects, warp defects, and painting defects than Polyolefin or Urethane for lower throughput cost The best soft material for exterior automobile parts to meet the higher safety standard in the near future

| General Information                    |                           |          |             |
|--|---------------------------|----------|-------------|
| Features                               | Sprayable                 |          |             |
|  | Good formability          |          |             |
|  | Soft                      |          |             |
|  |                           |          |             |
| Uses                                   | Automotive exterior parts |          |             |
| Forms                                  | Particle                  |          |             |
| Physical                               | Nominal Value             | Unit     | Test Method |
| Melt Mass-Flow Rate (MFR) (220°C/10.0  |                           |          |             |
| kg)                                    | 27                        | g/10 min | ISO 1133    |
| Hardness                               | Nominal Value             | Unit     | Test Method |
| Rockwell Hardness (R-Scale)            | 104                       |          | ISO 2039-2  |
| Mechanical                             | Nominal Value             | Unit     | Test Method |
| Tensile Stress (Yield)                 | 45.0                      | МРа      | ISO 527-2   |
| Flexural Modulus                       | 2000                      | МРа      | ISO 178     |
| Flexural Stress                        | 64.0                      | МРа      | ISO 178     |
| Impact                                 | Nominal Value             | Unit     | Test Method |
| Charpy Notched Impact Strength         | 31                        | kJ/m²    | ISO 179     |
| Thermal                                | Nominal Value             | Unit     | Test Method |
| Heat Deflection Temperature (0.45 MPa, |                           |          |             |
| Unannealed)                            | 79.0                      | °C       | ISO 75-2/B  |

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