

TEREZ PA 6 7600

Polyamide 6
TER HELL PLASTIC GMBH

Message:
Unfilled Polyamide 6 standard quality, medium-viscosity and good flowability.
Good for moulding with high flow path and short cycle times.

General Information			
Features	Fast Molding Cycle		
	Good Flow		
	Medium Viscosity		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density	1.13	g/cm ³	ISO 1183
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	3100	MPa	ISO 527-2
Tensile Strain			ISO 527-2
Yield	4.0	%	
Break	20	%	
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	7.0	kJ/m ²	ISO 179/1eA
Charpy Unnotched Impact Strength (23°C)	No Break		ISO 179/1eU
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, Unannealed	170	°C	ISO 75-2/B
1.8 MPa, Unannealed	65.0	°C	ISO 75-2/A
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+15	ohms	IEC 60093
Volume Resistivity	1.0E+15	ohms · cm	IEC 60093
Comparative Tracking Index	600	V	IEC 60112

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