

# Plaslube® PC / ABS 1110

Polycarbonate + ABS

Techmer Engineered Solutions

## Message:

Plaslube® PC / ABS 1110 is a Polycarbonate + ABS (PC+ABS) product. It can be processed by injection molding and is available in North America. Primary characteristic: flame rated.

General Information			
Appearance	Colors Available		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.14	g/cm <sup>3</sup>	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/3.8 kg)	2.5	g/10 min	ASTM D1238
Molding Shrinkage - Flow (3.18 mm)	0.80	%	ASTM D955
Water Absorption (24 hr)	0.10	%	ASTM D570
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	115		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	56.5	MPa	ASTM D638
Tensile Elongation (Yield)	150	%	ASTM D638
Flexural Modulus	2340	MPa	ASTM D790
Flexural Strength	86.2	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C, 3.18 mm)	640	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	107	°C	ASTM D648
CLTE - Flow	7.2E-5	cm/cm/°C	ASTM D696
Flammability	Nominal Value		Test Method
Flame Rating	HB		UL 94

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## Recommended distributors for this material

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