

Tenac™ 4060

Acetal (POM) Homopolymer
Asahi Kasei Chemicals Corporation

Message:

Tenac™ 4060 is an Acetal (POM) Homopolymer product. It is available in Africa & Middle East, Asia Pacific, Europe, or North America. Applications of Tenac™ 4060 include engineering/industrial parts, automotive and housings.

Characteristics include:

- Flame Rated
- Good Dimensional Stability
- Homopolymer
- Medium Viscosity

General Information	
UL YellowCard	E48285-240770
Features	Good Dimensional Stability
	Homopolymer
	Medium Viscosity
	Noise Damping
Uses	Engineering Parts
	Fasteners
	Gears
	General Purpose
	Housings

Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.42	g/cm ³	ASTM D792, ISO 1183
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	17	g/10 min	ISO 1133
Molding Shrinkage - Flow	1.8 to 2.2	%	Internal Method
Water Absorption (23°C, 24 hr, 50% RH)	0.20	%	ASTM D570
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness			ASTM D785
M-Scale	94		
R-Scale	120		
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	3000	MPa	ISO 527-2
Tensile Stress			
Yield	70.0	MPa	ISO 527-2
--	69.0	MPa	ASTM D638
Tensile Elongation			
Break	45	%	ASTM D638

Break	40	%	ISO 527-2
Flexural Modulus			
--	2800	MPa	ASTM D790
--	2900	MPa	ISO 178
Flexural Strength	100	MPa	ASTM D790
Taber Abrasion Resistance	13.0	mg	ASTM D1044
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength	9.0	kJ/m ²	ISO 179
Notched Izod Impact	78	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			
0.45 MPa, Unannealed	172	°C	ASTM D648
0.45 MPa, Unannealed	163	°C	ISO 75-2/B
1.8 MPa, Unannealed	136	°C	ASTM D648
1.8 MPa, Unannealed	100	°C	ISO 75-2/A
CLTE - Flow	1.0E-4	cm/cm/°C	ASTM D696, ISO 11359-2
Specific Heat	1470	J/kg/°C	
Thermal Conductivity	0.23	W/m/K	
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+16 to 1.0E+17	ohms	ASTM D257
Volume Resistivity (23°C)	1.0E+15 to 1.0E+16	ohms·cm	ASTM D257
Dielectric Strength	18	kV/mm	ASTM D149
Dielectric Constant (23°C, 1 MHz)	3.80		ASTM D150
Dissipation Factor (23°C, 1 MHz)	7.0E-3		ASTM D150
Arc Resistance	250	sec	ASTM D495
Flammability	Nominal Value	Unit	Test Method
Flame Rating (0.750 mm)	HB		UL 94

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