

# Karina GREEN PVC COMPOUND

## 902-40/101-IS (\*)

Polyvinyl Chloride

Karina Ind. e Com. de Plásticos Ltda

### Message:

PVC COMPOUND RECOMMENDED LIKE EXTERNAL COVERING (SKIN) OF NON PIGMENTED ELECTRICAL WIRE INSULATIONS. MINIMUM TICKNESS SUGGESTED IS 0,2MM.

| General Information                     |                                 |                   |               |
|-----------------------------------------|---------------------------------|-------------------|---------------|
| Uses                                    | Electronic Insulation           |                   |               |
|                                         | Wire & Cable Applications       |                   |               |
| Appearance                              | Green                           |                   |               |
| Physical                                | Nominal Value                   | Unit              | Test Method   |
| Density <sup>1</sup>                    | 1.28 to 1.32                    | g/cm <sup>3</sup> | IEC 60811-1-3 |
| Color                                   | 0.00OK                          |                   | ME 12         |
| Color a                                 | -46.9 to -39.9                  |                   | ME 12         |
| Color b                                 | 23.4 to 30.4                    |                   | ME 12         |
| Color L                                 | 61.9 to 68.9                    |                   | ME 12         |
| Maximum Variation of Elongation         | < 25                            | %                 | IEC 60811-1-2 |
| Maximum Variation of Tensile Strength   | < 25                            | %                 | IEC 60811-1-2 |
| Hardness                                | Nominal Value                   | Unit              | Test Method   |
| Durometer Hardness (Shore A, 15 sec)    | 88 to 92                        |                   | NBR 7456      |
| Mechanical                              | Nominal Value                   | Unit              | Test Method   |
| Tensile Stress                          | > 12.6                          | MPa               | IEC 60811-1-1 |
| Tensile Strain (Yield)                  | > 150                           | %                 | IEC 60811-1-1 |
| Elastomers                              | Nominal Value                   | Unit              | Test Method   |
| Tensile Strength <sup>2</sup>           | > 12.6                          | MPa               | IEC 60811-1-2 |
| Tensile Elongation <sup>3</sup> (Break) | > 150                           | %                 | IEC 60811-1-2 |
| Thermal                                 | Nominal Value                   | Unit              | Test Method   |
| Brittleness Temperature                 | < -26.4                         | °C                | ASTM D746     |
| Electrical                              | Nominal Value                   | Unit              | Test Method   |
| Volume Resistivity <sup>4</sup>         | > 1.0E+14                       | ohms · cm         | NBR 5403      |
| NOTE                                    |                                 |                   |               |
| 1.                                      | 24 hr                           |                   |               |
| 2.                                      | Aged in Air for 168 hr at 100°C |                   |               |
| 3.                                      | Aged in Air for 168 hr at 100°C |                   |               |
| 4.                                      | 24 hr                           |                   |               |

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