

MAJORIS DW360 - 8229

Polypropylene

AD majoris

Message:

DW360 - 8229 is a 30% glass - filled polypropylene compound intended for injection moulding.

The product is available in both black (DW360 - 8229) and natural (DW300) but other colours can be provided on request.

DW360 - 8229 has been developed especially for the automotive applications and electrical components.

The good flowability of DW360 - 8229 makes it very easy to process even for complicated parts with long flow paths and it offers very high productivity with short cycle times. DW360 - 8229 is formulated to give an excellent surface finish with good scuff resistance.

APPLICATIONS

Products requiring good rigidity, low shrinkage, high dimensional stability can suitably be made from DW360 - 8229.

General Information			
Filler / Reinforcement	Glass fiber reinforced material, 30% filler by weight		
Features	Good dimensional stability		
	Excellent appearance		
	Recyclable materials		
	Workability, good		
	Fast molding cycle		
	Good liquidity		
	Low shrinkage		
	Medium hardness		
Uses	Electrical components		
	Application in Automobile Field		
Appearance	Black		
	Available colors		
	Natural color		
Forms	Particle		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Density	1.13	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	6.5	g/10 min	ISO 1133
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Yield)	25.0	MPa	ISO 527-2/50
Tensile Strain (Break)	26	%	ISO 527-2
Flexural Modulus ¹	1750	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	6.0	kJ/m ²	ISO 179/1eA

Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (1.8 MPa, Unannealed)	59.0	°C	ISO 75-2/A
Flammability	Nominal Value		Test Method
Flame Rating	HB		UL 94
Injection	Nominal Value	Unit	
Processing (Melt) Temp	210 - 260	°C	
Mold Temperature	30.0 - 50.0	°C	
Injection Rate	Moderate		
Injection instructions			
Holding pressure: 50 to 70% of the injection pressure			
NOTE			
1.	2.0 mm/min		

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Recommended distributors for this material

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