AZMET™ CM32350

Polyethylene Terephthalate

Azdel, Inc.

Message:

AZDEL CM32350 is a glass mat thermoplastic laminate based upon random oriented continuous fiber mat contained within Polyethylene Terephthalate (PBT) resin matrix. This composite material features high flow properties and a generally homogeneous fiber distribution. This material is typically used for standard semi-structural applications where increased temperature performance is desired.

General Information				
Filler / Reinforcement	Long glass fiber, 35% fille	Long glass fiber, 35% filler by weight		
Appearance	Black			
Forms	Sheet			
Physical	Nominal Value	Unit	Test Method	
Specific Gravity	1.57	g/cm³	ASTM D792	
Molding Shrinkage - Flow	0.30 - 0.40	%	ASTM D955	
Mechanical	Nominal Value	Unit	Test Method	
Tensile Modulus	7670	MPa	ISO 527-2	
Tensile Stress (Yield)	100	MPa	ISO 527-2	
Tensile Strain (Break)	1.5	%	ISO 527-2	
Flexural Modulus	8220	MPa	ISO 178	
Flexural Stress	220	MPa	ISO 178	
Impact	Nominal Value	Unit	Test Method	
Instrumented Dart Impact (4.00 mm,	Total			
Energy)	27.1	J	ASTM D3763	
Thermal	Nominal Value	Unit	Test Method	
Deflection Temperature Under Load	(1.8			
MPa, Unannealed)	233	°C	ASTM D648	
CLTE - Flow (-40 to 121°C)	3.6E-5	cm/cm/°C	ASTM D696	
Additional Information				

Basis Weight, Internal Test Method: 1.06 lbs/ft²Filler Content by Weight(ashing), Internal Test Method: 35 %Notched Izod Impact, ISO 180, 23°C, 4mm: 911 J/mPoissons Ratio, ISO 527: 0.32Sheet Thickness, Internal Test Method: 132 milsSpecific Gravity, ASTM D792, Laminated: 1.57Specific Gravity, ASTM D792, Molded: 1.6

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533 Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

