

Latamid 66 H2 G/25-V0CT1

Polyamide 66

LATI S.p.A.

Message:

Compound based on Polyamide 66 (PA 66).

Heat stabilised. Glass fibres. UL94 V-0 classified, with halogens, PBB/PBDE free. Product UL certified.

General Information			
UL YellowCard	E54080-243992	E54080-243999	E54080-244000
Filler / Reinforcement	Glass Fiber,25% Filler by Weight		
Additive	Flame Retardant		
	Heat Stabilizer		
Features	Flame Retardant		
	Good Impact Resistance		
	Halogenated		
	Heat Stabilized		

Physical	Nominal Value	Unit	Test Method
Density	1.58	g/cm ³	ISO 1183
Molding Shrinkage ¹			ISO 294-4
Across Flow : 2.00 mm	0.70 to 1.1	%	
Flow : 2.00 mm	0.35 to 0.60	%	

Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus (23°C)	10500	MPa	ISO 527-2/1
Tensile Stress (Break, 23°C)	135	MPa	ISO 527-2/5
Tensile Strain (Break, 23°C)	2.0	%	ISO 527-2/5

Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	7.0	kJ/m ²	ISO 179/1eA
Charpy Unnotched Impact Strength (23°C)	35	kJ/m ²	ISO 179/1eU
Notched Izod Impact (23°C, 3.20 mm)	80	J/m	ASTM D256A

Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, Unannealed	260	°C	ISO 75-2/B
1.8 MPa, Unannealed	245	°C	ISO 75-2/A
Continuous Use Temperature ²	115	°C	
Vicat Softening Temperature	240	°C	ISO 306/B50
CLTE - Flow (30 to 100°C)	8.0E-6	cm/cm/°C	ASTM D696

Electrical	Nominal Value	Unit	Test Method
Comparative Tracking Index ³ (Solution A)	400	V	IEC 60112

Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94
0.750 mm	V-0		
1.50 mm	V-0		
3.00 mm	V-0		
Glow Wire Flammability Index			IEC 60695-2-12
1.00 mm	960	°C	
2.00 mm	960	°C	
Glow Wire Ignition Temperature			IEC 60695-2-13
1.00 mm	900	°C	
2.00 mm	900	°C	
Oxygen Index	35	%	ASTM D2863
Injection	Nominal Value	Unit	
Drying Temperature	90.0 to 100	°C	
Drying Time	3.0	hr	
Processing (Melt) Temp	270 to 290	°C	
Mold Temperature	70.0 to 100	°C	
Injection Rate	Moderate		
NOTE			
1.	at 60 MPa of cavity pressure		
2.	20,000 hr		
3.	Without Surfactant		

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