

Grilamid® LV-30H V0

Polyamide 12

EMS-GRIVORY

Message:

Grilamid®LV-30H V0 is a polyamide 12 (nylon 12) material, and the filler is 30% glass fiber reinforced material. This product is available in North America, Africa and the Middle East, Latin America, Europe or Asia Pacific. The processing method is injection molding.

Grilamid®The main features of LV-30H V0 are:

flame retardant/rated flame

ROHS certification

Flame Retardant

Good UV resistance

Typical application areas include:

Electrical/electronic applications

Automotive Industry

electrical appliances

industrial applications

Consumer goods

General Information				
UL YellowCard		E53898-102341397		
Filler / Reinforcement		Glass fiber reinforced material, 30% filler by weight		
Additive		Flame retardancy		
Features		Good UV resistance		
		Hydrolysis resistance		
		Flame retardancy		
Uses		Lighting Applications		
		Electrical/Electronic Applications		
		Electrical appliances		
		Industrial application		
		Connector		
		Automotive Electronics		
		Application in Automobile Field		
		Consumer goods application field		
RoHS Compliance		RoHS compliance		
Forms		Particles		
Processing Method		Injection molding		
Physical	Dry	Conditioned	Unit	Test Method
Density	1.22	--	g/cm ³	ISO 1183
Molding Shrinkage				ISO 294-4
Transverse flow	0.70	--	%	ISO 294-4
Flow	0.10	--	%	ISO 294-4
Water Absorption				ISO 62

Saturated, 23°C	1.4	--	%	ISO 62
Equilibrium, 23°C, 50% RH	0.60	--	%	ISO 62
Hardness	Dry	Conditioned	Unit	Test Method
Ball Indentation Hardness	170	145	MPa	ISO 2039-1
Mechanical	Dry	Conditioned	Unit	Test Method
Tensile Modulus	10000	9000	MPa	ISO 527-2
Tensile Stress (Break)	95.0	75.0	MPa	ISO 527-2
Tensile Strain (Break)	2.5	2.5	%	ISO 527-2
Impact	Dry	Conditioned	Unit	Test Method
Charpy Notched Impact Strength				ISO 179/1eA
-30°C	8.0	8.0	kJ/m²	ISO 179/1eA
23°C	9.0	9.0	kJ/m²	ISO 179/1eA
Charpy Unnotched Impact Strength				ISO 179/1eU
-30°C	35	35	kJ/m²	ISO 179/1eU
23°C	35	35	kJ/m²	ISO 179/1eU
Thermal	Dry	Conditioned	Unit	Test Method
Heat Deflection Temperature				
1.8 MPa, not annealed	160	--	°C	ISO 75-2/A
8.0 MPa, not annealed	105	--	°C	ISO 75-2/C
Continuous Use Temperature ¹	90.0 - 120	--	°C	ISO 2578
Melting Temperature ²	178	--	°C	ISO 11357-3
Linear thermal expansion coefficient				ISO 11359-2
Flow	2.0E-5	--	cm/cm/°C	ISO 11359-2
Lateral	9.0E-5	--	cm/cm/°C	ISO 11359-2
Electrical	Dry	Conditioned	Unit	Test Method
Surface Resistivity	--	1.0E+11	ohms	IEC 60093
Volume Resistivity	1.0E+11	1.0E+11	ohms·cm	IEC 60093
Dielectric Strength	44	43	kV/mm	IEC 60243-1
Comparative Tracking Index	--	600	V	IEC 60112
Flammability	Dry	Conditioned	Unit	Test Method
Flammability Classification (0.40 mm)	V-0	--		IEC 60695-11-10, -20
Additional Information	Dry	Conditioned		Test Method
ISO Type	PA12,GF30 FR,M1HLF2R,C18-100N			ISO 16396
NOTE				
1.	Long Term			
2.	10°C/min			

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