SAMAT 5003N5

Polypropylene POLYROCKS CHEMICAL CO., LTD

Message:

Drying Temperature

Drying Time

SAMAT[™] 5003N (+) are halogen-free environmental polypropylene (PP) with phosphorus and nitrogen as the flame retardant elements. The synergistic effect of coagulation phase and gas phase on flame retardation enhances the flame retardant efficiency, and the catalytic mechanism accelerates the melting and dropping of the system. The flammability can reach UL94-V2 (0.75mm,1.5mm and 3.0mm) and pass the water immersion test at 70°C for 168hrs (UL746C) and GWIT 750°C and GWFI 960°. They have the characteristics of low density of finished products, low smoke and little corrosion to molds. 5003N (+) pass UL tests and meet the requirements of RoHS, SVHC, PFOS&PFOA, 16P, Halogen-free and PAHs.

General Information				
Features	Flame Retardant			
	Good Corrosion Resistance			
	Halogen Free			
	Low Density			
	Low Smoke Emission			
Uses	Construction Applications			
	Electrical Parts			
	Electrical/Electronic Applications			
Physical	Nominal Value	Unit	Test Method	
Specific Gravity	1.10	g/cm³	ASTM D792	
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	10	g/10 min	ASTM D1238	
Mechanical	Nominal Value	Unit	Test Method	
Tensile Strength (Yield)	30.0	MPa	ASTM D638	
Tensile Elongation (Break)	70	%	ASTM D638	
Flexural Modulus	1700	MPa	ASTM D790	
Flexural Strength	38.0	MPa	ASTM D790	
Impact	Nominal Value	Unit	Test Method	
Notched Izod Impact	70	J/m	ASTM D256	
Flammability	Nominal Value	Unit	Test Method	
Flame Rating ¹			UL 746C, UL 94	
0.750 mm	V-2			
1.50 mm	V-2			
3.00 mm	V-2			
Glow Wire Flammability Index	960	°C	IEC 60695-2-12	
Glow Wire Ignition Temperature	750	°C	IEC 60695-2-13	
Injection	Nominal Value	Unit		

°C

hr

90.0

2.0

Processing (Melt) Temp	180 to 200	°C	
Mold Temperature	40.0 to 70.0	°C	
NOTE			
Flammability after water-hoiling			

Flammability after water-boiling testing at 70°C for 168 hours

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