

ALCOM® PC 740/4 GY1111-09LD

Polycarbonate
ALBIS PLASTIC GmbH

Message:

ALCOM® PC 740/4 GY1111-09LD is a Polycarbonate (PC) product filled with filler. It can be processed by injection molding and is available in Asia Pacific, Europe, or North America. Applications of ALCOM® PC 740/4 GY1111-09LD include automotive and lighting applications.

Characteristics include:

- Flame Rated
- REACH Compliant
- RoHS Compliant

General Information			
Filler / Reinforcement	Filler		
Features	Good Flow		
Uses	Automotive Applications		
	Lighting Applications		
Agency Ratings	EC 1907/2006 (REACH)		
RoHS Compliance	RoHS Compliant		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density	1.19	g/cm ³	ISO 1183
Melt Volume-Flow Rate (MVR) (300°C/1.2 kg)	20.0	cm ³ /10min	ISO 1133
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	2400	MPa	ISO 527-2
Tensile Stress	65.0	MPa	ISO 527-2
Tensile Strain (Yield)	6.0	%	ISO 527-2
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength	12	kJ/m ²	ISO 179/1eA
Charpy Unnotched Impact Strength	No Break		ISO 179/1eU
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (1.8 MPa, Unannealed)	130	°C	ISO 75-2/A
Vicat Softening Temperature	145	°C	ISO 306/B50
Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94
1.50 mm	HB		
0.750 mm	V-2		
Glow Wire Flammability Index			IEC 60695-2-12
1.00 mm	850	°C	
2.00 mm	850	°C	

960

3.00 mm

850

°C

960

4.00 mm

850

°C

Optical	Nominal Value	Unit	Test Method
Transmittance ¹ (Total, 1000 μm)	65.0	%	ISO 13468
Haze ² (1000 μm)	92	%	ISO 13468
Additional Information	Nominal Value	Unit	
Half Power Angle - T(Y) ³ (1.00 mm)	2.00	°	
Injection	Nominal Value	Unit	
Drying Temperature	100 to 120	°C	
Drying Time	4.0 to 12	hr	
Suggested Max Moisture	0.020	%	
Processing (Melt) Temp	270 to 310	°C	
Mold Temperature	80.0 to 110	°C	

NOTE

1. A, 2°
2. III. A, 2°
3. A, 2°

The information and data on this page are provided by manufacturers and document providers. SHANGHAI SUSHENG assumes no legal liability. It is strongly recommended to verify all technical data with material suppliers before final material selection. All rights belong to the original authors. If any infringement occurs, please contact us immediately.

Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China



WECHAT