# Adsyl 6 C 30 F

### Polyolefin

#### LyondellBasell Industries

#### Message:

Adsyl 6 C 30 F is a new advanced polyolefin, specially designed for use as a sealing layer in co-extruded film applications. This grade features a very low seal initiation temperature (<100°C) and excellent optical properties. It does not contain slip or anti-block additives. For regulatory information please refer to Adsyl 6 C 30 F Product Stewardship Bulletin (PSB).

| General Information                          |                                  |          |               |
|--|----------------------------------|----------|---------------|
| Features                                     | Low Temperature Heat Sealability |          |               |
|  | Opticals                         |          |               |
| Uses   | Film                             |          |               |
|  | Food Packaging                   |          |               |
|  | Laminates                        |          |               |
|  | Packaging                        |          |               |
|  | Shrink Wrap                      |          |               |
|  | Stationary Supplies              |          |               |
|  | Tie-Layer                        |          |               |
|  |                                  |          |               |
| Processing Method                            | Coextruded Film                  |          |               |
|  | Double-Bubble Film               |          |               |
|  |                                  |          |               |
| Physical                                     | Nominal Value                    | Unit     | Test Method   |
| Density                                      | 0.900                            | g/cm³    | ISO 1183/A    |
| Melt Mass-Flow Rate (MFR) (230°C/2.16<br>kg) | 5.5                              | g/10 min | ISO 1133      |
| Films  | Nominal Value                    | Unit     | Test Method   |
| Film Thickness - Tested                      | 50                               | μm       |               |
| Tensile Modulus                              |                                  |          | ISO 527-3/25  |
| MD : 50 µm, Cast Film                        | 260                              | MPa      |               |
| TD : 50 µm, Cast Film                        | 250                              | MPa      |               |
| Tensile Stress                               |                                  |          | ISO 527-3/500 |
| MD : Yield, 50 µm, Cast Film                 | 14.0                             | MPa      |               |
| TD : Yield, 50 μm, Cast Film                 | 14.0                             | MPa      |               |
| MD : Break, 50 µm, Cast Film                 | 37.0                             | MPa      |               |
| TD : Break, 50 μm, Cast Film                 | 41.0                             | MPa      |               |
| Tensile Elongation                           |                                  |          | ISO 527-3/500 |
| MD : Yield, 50 µm, Cast Film                 | 16                               | %        |               |
| TD : Yield, 50 µm, Cast Film                 | 14                               | %        |               |

| TD : Break, 25 µm, Cast Film           | 900           | %    |             |
|--|---------------|------|-------------|
| MD : Break, 50 µm, Cast Film           | 850           | %    |             |
| Seal Initiation Temperature            | 95.0          | °C   |             |
| Thermal                                | Nominal Value | Unit | Test Method |
| Heat Deflection Temperature (0.45 MPa, |               |      |             |
| Unannealed)                            | 59.0          | °C   | ISO 75-2/B  |
|  |               |      |             |
| Vicat Softening Temperature            | 103           | °C   | ISO 306/A50 |
| Melting Temperature                    | 128           | °C   | ISO 11357-3 |
| Optical                                | Nominal Value | Unit | Test Method |
| Gloss (45°, 50.0 µm, Cast Film)        | 92            |      | ASTM D2457  |
| Haze (50.0 µm, Cast Film)              | 0.20          | %    | ASTM D1003  |

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