

Iupilon® MB2112

Polycarbonate + Polyester

Mitsubishi Engineering-Plastics Corp

Message:

Iupilon® MB2112 is a Polycarbonate + Polyester (PC+Polyester) material. It is available in Asia Pacific, Europe, or North America for injection molding.

Important attributes of Iupilon® MB2112 are:

Flame Rated

Chemical Resistant

General Information			
UL YellowCard	E41179-231985		
Features	Good Chemical Resistance		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density	1.22	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (300°C/1.2 kg)	7.0	g/10 min	ISO 1133
Melt Volume-Flow Rate (MVR) (300°C/1.2 kg)	6.60	cm ³ /10min	ISO 1133
Molding Shrinkage			
Across Flow : 3.20 mm	0.60 to 0.80	%	
Flow : 3.20 mm	0.60 to 0.80	%	
Water Absorption (Saturation, 23°C)	0.20	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	2100	MPa	ISO 527-2
Tensile Stress (Yield)	59.0	MPa	ISO 527-2
Tensile Strain (Yield)	5.5	%	ISO 527-2
Nominal Tensile Strain at Break	93	%	ISO 527-2
Flexural Modulus	2200	MPa	ISO 178
Flexural Stress	86.0	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	77	kJ/m ²	ISO 179
Charpy Unnotched Impact Strength (23°C)	No Break		ISO 179
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, Unannealed	138	°C	ISO 75-2/B
1.8 MPa, Unannealed	113	°C	ISO 75-2/A
CLTE			ISO 11359-2
Flow	6.0E-5	cm/cm/°C	
Transverse	7.0E-5	cm/cm/°C	
Flammability	Nominal Value		Test Method

Flame Rating (1.60 mm)	HB	UL 94
Injection	Nominal Value	Unit
Drying Temperature	120	°C
Drying Time	4.0 to 8.0	hr
Rear Temperature	250 to 270	°C
Middle Temperature	260 to 280	°C
Front Temperature	270 to 290	°C
Nozzle Temperature	270 to 290	°C
Mold Temperature	60.0 to 90.0	°C
Injection Pressure	50.0 to 150	MPa
Screw Speed	50 to 100	rpm

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