

Ultramid® B3GK24 BK00564

Polyamide 6

BASF Corporation

Message:

Ultramid B3GK24 BK00564 is 30% combined glass-fiber and glass bead injection molding PA6 grade for industrial articles having very high dimensional stability.

Applications

Typical applications include automobile ashtrays and housings for electronics.

General Information		
Filler / Reinforcement	Glass Beads \Glass Fiber, 30% Filler by Weight	
Features	Good dimensional stability	
	Oil resistance	
Uses	Electrical housing	
	Industrial application	
	Application in Automobile Field	
Agency Ratings	EC 1907/2006 (REACH)	
RoHS Compliance	RoHS compliance	
Appearance	Black	
Forms	Particle	
Processing Method	Injection molding	
Injection	Nominal Value	Unit
Drying Temperature	83	°C
Drying Time	2.0 - 4.0	hr
Suggested Max Moisture	0.15	%
Processing (Melt) Temp	270 - 295	°C
Mold Temperature	80 - 95	°C
Injection Pressure	3.50 - 12.5	MPa
Injection Rate	Fast	

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Recommended distributors for this material

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