

Iupiace® LV60

Polyphenylene Ether + PS

Mitsubishi Engineering-Plastics Corp

Message:

Iupiace® LV60 is a Polyphenylene Ether + PS (PPE+PS) material. It is available in Asia Pacific, Europe, or North America for injection molding.

Important attributes of Iupiace® LV60 are:

Flame Rated

Flame Retardant

General Information			
UL YellowCard	E41179-100037108		
Additive	Flame Retardant		
Features	Flame Retardant		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density	1.09	g/cm ³	ISO 1183
Melt Volume-Flow Rate (MVR) (300°C/2.16 kg)	8.50	cm ³ /10min	ISO 1133
Molding Shrinkage			
Across Flow : 3.20 mm	0.50 to 0.70	%	
Flow : 3.20 mm	0.50 to 0.70	%	
Water Absorption (Saturation, 23°C)	0.070	%	ISO 62
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Yield, 23°C)	60.0	MPa	ISO 527-2
Nominal Tensile Strain at Break (23°C)	25	%	ISO 527-2
Flexural Modulus (23°C)	2650	MPa	ISO 178
Flexural Stress (23°C)	100	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	16	kJ/m ²	ISO 179
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, Unannealed	130	°C	ISO 75-2/B
1.8 MPa, Unannealed	115	°C	ISO 75-2/A
CLTE			ISO 11359-2
Flow	6.3E-5	cm/cm/°C	
Transverse	6.6E-5	cm/cm/°C	
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	2.0E+15	ohms	IEC 60093
Volume Resistivity	3.0E+16	ohms · cm	IEC 60093
Flammability	Nominal Value	Unit	Test Method
Flame Rating (0.750 mm)	V-1		UL 94

Injection	Nominal Value	Unit
Drying Temperature	90.0 to 100	°C
Drying Time	2.0 to 4.0	hr
Rear Temperature	240 to 270	°C
Middle Temperature	260 to 290	°C
Front Temperature	270 to 290	°C
Nozzle Temperature	260 to 290	°C
Mold Temperature	80.0 to 110	°C
Injection Pressure	20.0 to 150	MPa
Injection Rate	Moderate	
Screw Speed	60 to 150	rpm

The information and data on this page are provided by manufacturers and document providers. SHANGHAI SUSHENG assumes no legal liability. It is strongly recommended to verify all technical data with material suppliers before final material selection. All rights belong to the original authors. If any infringement occurs, please contact us immediately.

Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

