

# MARCOBLEND 2400

Polycarbonate

POLY GIN

Message:

MARCOBLEND 2400 is an ignition resistant and glass fiber reinforced polycarbonate resin. The resin is Halogen free and compliance with TCO and RoHS certification. The unique characters include superior processability, good stiffness, and excellent dimension stability and suitable for use in TFT LCD frame and internal structure parts.

General Information			
Filler / Reinforcement	Glass Fiber,40% Filler by Weight		
Additive	Flame Retardant		
Features	Flame Retardant		
	Good Dimensional Stability		
	Good Processability		
	Good Stiffness		
	Halogen Free		
RoHS Compliance	RoHS Compliant		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Molding Shrinkage - Flow	0.60	%	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	116	MPa	ASTM D638
Flexural Modulus	10100	MPa	ASTM D790
Flexural Strength	213	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C)	100	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	113	°C	ASTM D648
Flammability	Nominal Value		Test Method
Flame Rating	V-0		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	110	°C	
Drying Time	3.0 to 4.0	hr	
Rear Temperature	260 to 265	°C	
Middle Temperature	265 to 270	°C	
Front Temperature	275 to 280	°C	
Nozzle Temperature	285 to 290	°C	
Mold Temperature	80.0 to 120	°C	

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