

Sorona® 3301V BK001

RENEWABLY SOURCED™ THERMOPLASTIC POLYMER*

DuPont Performance Polymers

Message:

Unreinforced, Renewably Sourced, Polytrimethylene Terephthalate

General Information			
Processing Method	Injection Molding		
Part Marking Code (ISO 11469)	>PTT<		
Resin ID (ISO 1043)	PTT		
Physical	Nominal Value	Unit	Test Method
Density	1.32	g/cm ³	ISO 1183
Molding Shrinkage			ISO 294-4
Across Flow	1.6	%	
Flow	1.6	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	2400	MPa	ISO 527-2
Tensile Stress (Yield)	60.0	MPa	ISO 527-2
Tensile Strain (Yield)	6.0	%	ISO 527-2
Nominal Tensile Strain at Break	15	%	ISO 527-2
Flexural Modulus	2400	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	5.0	kJ/m ²	ISO 179/1eA
Notched Izod Impact Strength (23°C)	4.5	kJ/m ²	ISO 180/1A
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, Unannealed	150	°C	ISO 75-2/B
1.8 MPa, Unannealed	60.0	°C	ISO 75-2/A
Melting Temperature ¹	228	°C	ISO 11357-3
Electrical	Nominal Value	Unit	Test Method
Comparative Tracking Index	600	V	IEC 60112
Flammability	Nominal Value	Unit	Test Method
Flammability Classification			IEC 60695-11-10, -20
0.750 mm	HB		
1.50 mm	HB		
NOTE			
1.	10°C/min		

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