

Sasol Polymers PE HF125

Linear Low Density Polyethylene

Sasol Polymers

Message:

- Features
 - Hexene copolymer
 - Excellent mechanical properties
 - Excellent drawdown
 - Good heat sealing range
 - Good flexibility
- Applications
 - Lamination film
 - Liquid packaging film (FFS)

General Information			
Additive	Low smoothness		
	Antioxidation		
	Moderate caking resistance		
Features	Low smoothness		
	Copolymer		
	hexene comonomer		
	Antioxidation		
	Good stripping		
	Good heat sealability		
	Good flexibility		
	Compliance of Food Exposure		
	Moderate caking resistance		
Uses	Packaging		
	Films		
	Laminate		
Agency Ratings	EC 1935/2004		
	FDA 21 CFR 177.1520(a)(3)(i)(c)(1)		
	FDA 21 CFR 177.1520(c) 3.1a		
Forms	Particle		
Processing Method	Blow film		
Physical	Nominal Value	Unit	Test Method
Density	0.923	g/cm ³	ASTM D1505
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	1.0	g/10 min	ASTM D1238

Mechanical	Nominal Value	Unit	Test Method
Coefficient of Friction			ASTM D1894
With itself-dynamic, blown film	0.33		ASTM D1894
With itself-static, blown film	0.38		ASTM D1894
Films	Nominal Value	Unit	Test Method
Film Thickness - Tested	30	μm	
Tensile Strength			ASTM D882
MD: Yield, 30 μm, blown film	12.0	MPa	ASTM D882
TD: Yield, 30 μm, blown film	11.0	MPa	ASTM D882
MD: Broken, 30 μm, blown film	34.0	MPa	ASTM D882
TD: Broken, 30 μm, blown film	25.0	MPa	ASTM D882
Tensile Elongation			ASTM D882
MD: Yield, 30 μm, blown film	530	%	ASTM D882
TD: Yield, 30 μm, blown film	650	%	ASTM D882
Dart Drop Impact ¹ (30 μm, Blown Film)	150	g	ASTM D1709
Elmendorf Tear Strength			ASTM D1922
MD: 30 μm, blown film	10	g	ASTM D1922
TD: 30 μm, blown film	28	g	ASTM D1922
Optical	Nominal Value	Unit	Test Method
Gloss (45°)	30		ASTM D2457
Haze	21	%	ASTM D1003
Additional Information			
The above values were calculated from data for 30μm film produced on a 75mm Barmag extruder with 190°C melt temperature using a 2:1 blow ratio and a die gap of 3.0mm.			
Extrusion	Nominal Value	Unit	
Hopper Temperature	180 - 190	°C	
Cylinder Zone 1 Temp.	190 - 200	°C	
Cylinder Zone 2 Temp.	190 - 200	°C	
Cylinder Zone 3 Temp.	190 - 200	°C	
Cylinder Zone 4 Temp.	190 - 200	°C	
Melt Temperature	190	°C	
Die Temperature	190 - 200	°C	
Extrusion instructions			
Screen Pack: 20/40/20 BS meshBlow ratio: >2:1			
NOTE			
1.	F50		

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