

# TYLON® 1413L

Polyamide 66  
Tyne Plastics LLC.

Message:  
Data was measured on natural colored test specimens.

General Information			
Filler / Reinforcement	Glass Fiber,13% Filler by Weight		
Additive	Lubricant		
Features	Lubricated		
Forms	Pellets		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.22	g/cm³	ASTM D792
Molding Shrinkage - Flow (3.18 mm)	0.50 to 0.70	%	ASTM D955
Water Absorption (24 hr)	1.1	%	ASTM D570
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	121		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength	103	MPa	ASTM D638
Tensile Elongation (Break)	4.0	%	ASTM D638
Flexural Modulus	4140	MPa	ASTM D790
Flexural Strength	165	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (6.35 mm)	48	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, Unannealed	254	°C	
1.8 MPa, Unannealed	232	°C	

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Recommended distributors for this material

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